





This is Raute Corporation's non-financial statement for 2018, in accordance with Directive 2014/95/EU of the European Parliament and Council. The statement presents information concerning Raute Group's environmental, social and employee matters, respect for human rights, as well as anti-corruption and bribery. The statement covers the main risks related to the above-mentioned aspects and business operations, as well as responsibility management operating principles and practices, and results. The statement additionally presents non-financial key figures that are pertinent to the company's business operations.

1 BUSINESS MODEL DESCRIPTION

Raute is a technology and service company that operates worldwide in the wood processing value chain and participates in creating value for the world's forest resources.

Raute's customers are companies operating in the wood products industry that manufacture veneer, plywood, LVL (Laminated Veneer Lumber) and sawn timber. Its technology offering covers the entire production process for veneer, plywood and LVL and special measurement equipment for sawn timber. As a supplier of mill-scale projects, Raute is a global market leader both in the plywood and LVL industries. Additionally, Raute's full-service concept includes technology services ranging from spare parts deliveries to regular maintenance and equipment modernizations. Raute's head office is located in the Nastola area of Lahti, Finland. The company's other production plants are located at Kajaani, Finland, the Vancouver area of Canada, the Shanghai area of China and in Pullman, Washington, USA.

Raute Group's net sales in 2018 were EUR 181 million. In 2018, the company had an average of 748 employees. The Finland-based parent company Raute Corporation had net sales of EUR 153 million and an average of 508 employees in 2018.

2 GENERAL PRINCIPLES OF RESPONSIBILITY MANAGEMENT

Raute, a company with a family background, turned 110 last year, which is a testament to the long-term and responsible development of the company's business.

Responsibility is one of the four values that guide Raute's operations. Raute aims to offer all of the company's employees a safe work environment and strives to systematically develop its products and services to be environmentally sound while also reducing the environmental impacts of its own operations. The Group abides by the principles of good corporate citizenship, taking into consideration nature and its protection, and how society as a whole operates, while respecting local cultures and valuing diversity.

The foundation for responsibility management is the company's values: customer success, achieving together, trust in people and responsibility. In 2016, Raute launched a responsibility management development program. The methods and tools resulting from the program are being used by the company to ensure and develop the responsibility of its business and its responsibility reporting. The program also helps Raute to control abuse risks impacting the company.

Raute's Board of Directors has given the company a Code of Conduct which guides personnel to act responsibly in compliance with Raute's values. The company also requires responsibility from its co-operation partners. The Code of Conduct tells personnel and other stakeholders about Raute's requirements and expectations concerning responsible and ethical operations.

Together with employees, the company's management has determined for the company seven key responsibility topics that are addressed as an integral part of management reporting.



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For responsibility matters other than those required for this statement, Raute's business operations have been addressed as an integrated part of Raute's regular reporting (Corporate Governance Statement according to the Securities Market Association's Finnish Corporate Governance Code, Remuneration Statement, and Report of the Board of Directors) and in the company's Annual Report.

Raute has been a participant in Nasdaq's voluntary ESG reporting pilot program. The company's objective is to develop its responsibility reporting in accordance with the good practices identified in the pilot group.

3 SUSTAINABILITY, PRODUCTS AND SERVICES

Raute delivers technology for the wood products industry, which uses renewable raw materials. Most of the wood products manufactured using Raute's machinery have a long life span, and the carbon they store, combined with the replacement of a non-renewable material, have a positive impact on the achievement of climate targets. The glues and coatings used in plywood and LVL products contain oil-based ingredients, but they account for a relatively small share of the final product. The first solutions for manufacturing glue from wood-based raw materials have been published in the sector.

An increase in the use of sustainably produced wood to replace non-renewable materials, for example in construction, transportation and consumer products, is among the most important means of achieving climate targets. Demand for wood products industry technology will grow as attention increasingly turns to climate risks in the manufacturing and construction industries globally. With Raute's technology, Raute's customers can improve the resource efficiency and occupational safety of their own operations and increase the availability of renewable materials for use by different industries.

Raute in wood processing value chain





Principal risks

The principal risk related to Raute's deliveries is the risk of an accident during the installation and commissioning phase or during production use or maintenance of the equipment and machinery.

Goals

Raute's main goals are:

- in terms of product development, to improve the energy and raw material efficiency of machinery and equipment, and to reduce harmful environmental impacts
- to prevent all personal injury within Raute's sphere of influence during the installation and commissioning phase and during production use and maintenance.

Operating principles and procedures

Raute ensures that its products and services are safe to use as part of the delivery implementation process. Pressure piping is manufactured and tested in compliance with module D1 of the pressure equipment directive (PED). Raute offers its customers installation, installation supervision and commissioning services, as well as user training, and a fixed-term guarantee is granted for use in accordance with the instructions. Raute's main unit in Nastola has a quality management system certified according to ISO 9001:2015 and an environmental management system certified according to ISO 14001:2015. Other Raute units abide by the same key principles.

Raute's product development sustainability targets aim to, among other things, reduce the customer's raw material waste and additive needs, energy consumption and emissions. Special attention is given to occupational safety during the engineering phase of production lines. Automation also improves occupational safety and ergonomics. Digital services reduce the carbon footprint caused by travelling.

Four projects to improve environmental efficiency were set as product development responsibility targets for 2018. The objectives of the projects related to making more efficient use of wood raw material, reducing VOC emissions, and improving energy efficiency in customers' operations.

Outcomes

The execution rate for the 2018 targets concerning product and service development was 13 percent. Of the four projects aimed at improving environmental efficiency that were set as targets, only one could be started up as planned. Raute was not aware of any serious work-related accidents arising from the proper use of Raute's machinery and equipment in 2018.

A scheduled audit of Nastola's ISO 9001:2015 quality management system and ISO 14001:2015 environmental management was conducted. According to a customer satisfaction survey that was carried out, customers gave Raute's project activities an overall score of 4.6 and its maintenance services 4.1 out of a possible 5.0.

4 ENVIRONMENTAL MATTERS, OWN OPERATIONS

The direct environmental impacts of Raute's own operations are minimal. Raute's plants do not have their own power production facilities, nor do the processes consume large volumes of water. The main environmental aspects are related to waste management in plant areas and the safe management of chemicals. Even though the volumes of Raute's energy and water consumption are not significant in relation to Raute's business, the company monitors and strives to further increase the efficiency of its plants' and offices' energy use and water consumption.

Principal risks

Various oils, solvents and other chemicals are handled to some extent in Raute's production plants. A chemical leak or accident at a plant may contaminate the environment and lead to financial costs, harm the company's reputation and disrupt production at the plant. Raute's Nastola plant is located in a groundwater zone.

Operating principles and procedures

Raute manages the environmental risks linked to its operations through its quality and environmental management systems. Raute's main unit in Nastola has an ISO 9001:2015 certified quality management system and an ISO 14001:2015 certified environmental management system. At the Nastola plant, risks related to chemical safety have been identified, and the situation is assessed and monitored regularly. Large volumes of chemicals are not stored at the plant, and waste is disposed

of appropriately. Other Raute units abide by the same key principles of the environmental and quality management systems where applicable.

The company aims to reduce the need for air travel by making use of information technology when arranging meetings and negotiations.

Goals

The main goals of environmental management in Raute's own operations are to:

- improve energy efficiency
- reduce waste volumes in relation to net sales.

Outcomes

The execution rate for measures concerning managing environmental matters at the Nastola unit in 2018 was 96 per cent. Nastola's ISO 9001:2015 quality management system and ISO 14001:2015 environmental management system will be recertified in connection with an external audit performed in 2019. The recertification is performed every three years.

During year 2018 energy consumption per hour worked decreased 5 percent and consumption of water per person decreased 8 percent. Waste in relation to net sales increased 9 percent in Finland. The carbon dioxide emissions of our own operations in relation to net sales grew by one percent due to change in contracted electricity mix.

The energy, water and carbon dioxide emission data reported for 2018 cover all the company's production plants. Monitoring of waste and indirect (Scope 3) emissions has not yet reached a level sufficient for Group-wide reporting.

5 SOCIAL AND EMPLOYEE-RELATED MATTERS

Skilled employees that are committed to the company's targets are Raute's most important resource. Competence retention and development and ensuring the sufficiency of human resources are particularly important in a business where economic and investment cycles strongly affect demand. Raute aims to secure a safe work environment for the company's employees and contractors, in both its own business locations and during installation and commissioning work.

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Principal risks

The principal risks pertaining to Raute's business operations relate to work-related accidents and occupational diseases affecting employees or subcontractors, and to maintaining and developing employee satisfaction and commitment. Work-related accidents incur costs, make it more difficult to manage deliveries and may affect the company's reputation and ability to secure skilled workforce for the company. Weakened employee satisfaction may lead to a higher turnover rate and weaken the company's intellectual capital.

Goals

Raute's main goals are:

- a low number of absences due to work-related accidents (the target is to reach an LTIF1* of <10 by 2020).
- high employee satisfaction.

*Lost Time Injury Frequency (LTIF), i.e. the number of absences resulting from work-related accidents lasting at least one day for every million working hours

Operating principles and procedures

Supervisory work, occupational safety and ergonomics are under continuous development. The continuity of operations is ensured by monitoring the development of the age structure, implementing systematic human resources management and investing in well-being at work. Work-related risks are managed by continuously developing occupational safety and by directing sufficient resources to acquiring safety equipment and training. A health clinic serving Raute personnel operates at Raute's Nastola production plant.

In occupational health and safety matters, local laws and the company's own occupational safety procedures are complied with, especially if the local OHS regulations of the country in question are insufficient. Preventive measures include an early intervention model and analysis of near-miss situations. Every accident and reported near-miss situation is analyzed and corrective measures are taken based on the analysis. Employee satisfaction is monitored regularly through personnel surveys. In Finland, Raute has an equality plan that is in compliance with the law and which is intended to promote equality, prevent discrimination and reinforce the legal rights of individuals who become the target of discrimination.

Outcomes

Raute's LTIF1 figure in 2018 was 23.7, at same level as the previous year (2017: 23.3). There were 31 (2017: 28) accidents leading to at least one day of absence from work. No fatal accidents occurred among Raute's own employees or subcontractors during Raute's operations. In terms of numbers, most accidents happen in production work, with the most common injuries being various sprains or superficial wounds to the extremities. There is always, however, the risk of a more serious injury associated with every accident or near-miss situation. We are not satisfied with the current level of our accident frequency rate and we target a clear decrease in the number of accidents within a short time frame.

In 2018, 67 percent of employees successfully completed an occupational safety course in the online learning environment, Raute-ACADEMY. The number of safety observations recorded on near-misses was 131.

In 2018, a safety manager was appointed for the Nastola plant and safety supervisor activities were introduced. The task of the designated department-specific safety supervisors is to observe and develop occupational safety in their own area. This has resulted in good and important observations to develop safety and to eliminate hazards, and it has made it possible to immediately address near misses.

An employee satisfaction survey was carried out in 2018 among the company's personnel in Finland, China and North America. According to the results of the survey, personnel gave the employer a general score of 4.0/5.0. 83 percent of employees are very satisfied or quite satisfied with their workplace. Raute was recommended to friends or others by 20 percent of personnel, and 67 percent would recommend Raute as a workplace either warmly or with some reservations.

6 RESPECT FOR HUMAN RIGHTS

Raute supports and respects the principles of the UN's Universal Declaration of Human Rights and recognizes the fundamental rights at work as defined by the International Labor Organization (ILO), which include the freedom of association, the right to collective bargaining, the abolition of forced labor, and equal opportunities and treatment of employees.

Principal risks

It is possible that players who do not respect Raute's principles related to human rights or the basic rights of employees operate in Raute's international supply chain. Such cases may damage the company's reputation and interrupt the supply chain if the infraction is severe enough to warrant an end to the co-operation.

Raute has a separate Code of Conduct for suppliers.

Goals

Raute's main goal is:

 Raute's entire supply chain confirms that they operate in compliance with Raute's Code of Conduct concerning respecting human rights.

Operating principles and procedures

Suppliers and subcontractors are required to comply with the principles defined by Raute. Risks related to supply chains are managed by means of supplier audits and monitoring.

Outcomes

Raute was not aware of any breaches related to respect for human rights that took place in Raute's supply chain in 2018. In 2018, 67 percent of employees successfully completed a course on values and the Code of Conduct in the online learning environment, Raute-ACADEMY.

7 ANTI-CORRUPTION AND ANTI-BRIBERY

Raute has zero tolerance for corruption, bribery and money laundering. Raute does not engage in any business involving corruption, bribery or money laundering.

Principal risks

The company is at risk of being part of a business chain that involves corruption, bribery or money laundering without its knowledge. The realization of these risks may result in legal consequences, and the company's reputation and financial position may suffer.



Goals

Raute's main goal is:

 Raute and Raute's entire supply chain operate in compliance with Raute's Code of Conduct pertaining to corruption, bribery and money laundering.

Operating principles and procedures

The risk of corruption, bribery and money laundering is controlled by monitoring compliance with the company's Code of Conduct and through relevant training. The risk of fraud the company is exposed to is managed through continuous monitoring and by developing the company's systems and procedures. The company has an internal procedure in place that allows Raute employees to report suspected breaches of the rules and regulations through an independent channel within the company (whistle-blowing).

Outcomes

In 2018, no breaches related to corruption, bribery or money laundering were detected in the company.

In 2018, 67 percent of employees successfully completed a course on values and the Code of Conduct in the online learning environment, RauteACADEMY.

8 KEY NON-FINANCIAL FIGURES

Key non-financial figures monitored at Raute for 2018 and the comparison year 2017 are presented in the tables on the following pages for the entire Group, unless stated otherwise.

The data presented in the key figure tables has not been verified by a third party.

Raute and responsibility

BUSINESS MODEL RESOURCES OUTPUT IMPACTS PEOPLE AND ORGANIZATIONS **PARTNERING** SHAREHOLDERS RESOURCE-EFFICIENT Our Mission 772 employees in >10 countries Collaboration with universities TECHNOLOGY WITH LIFE-TIME Dividend 1,40 EUR per share Create and educational institutions SUPPORT Personnel turnover rate 18,7% Return on equity 27,6% value 29 mentoring pairs Agent network Technology and services worth of EUR 181 Million in forest assets. SOCIETY > 3300 courses passed in Subcontractor and sourcing RauteACADEMY > 70% delivery projects with network in Europe, North-Sustainability - Strong handprint new machinery Value proposition 3,6 training days per persons America and Asia on wood processing value chain. > 30% modernizations and Profitable Management systems and MANUFACTURING other technology services Lost Time Injury Frequency Rate certificates in Nastola (ISO 14001, technologies and (LTIF) 23,7 (+1.5% v/v) 5 manufacturing units in 4 In 2018, ~330 customers, of services for all countries which ~30 new Increased amount of skilled Values, Code of Conduct, Strategy workforce customer needs. >250 lines under Maintenance FINANCIAL Service Agreement in 42 Mills INTELLECTUAL CAPITAL Wages, salaries, other Equity EUR 46,5 Million employment expenses and Focus on safety Image, Raute, Mecano and pensions EUR 46,9 Million Metriguard brands Interest-bearing net debt **ENVIRONMENT AND WASTE** EUR -12,3 Million Taxes paid on behalf of >100 patents incl. applications in employees EUR 9,8 Million, of Carbon footprint from own Capital expenditure 2.4% of different countries which 80% in Finland operations 2 475 tCO2e R&D spend 2,1% of sales, R&D Taxes on business paid EUR 4,7 Waste, 451 tons (Finland), of NATURAL RESOURCES center in Nastola Million, of which 77% in Finland which landfill waste 10,2 tons > Income taxes booked EUR >40 technology professionals in Metals and chemicals Wastewater 8 543 m3 3.1 Million with effective tax rate 20,6% Fuels 1515 MWh Lean as development tool for Direct purchases EUR 103,8 Electricity and district heat processes and systems Million 7 854 MWh Water consumption 8 543 m3

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Personnel and work safety	/				
Number of personnel at Dec. 31	2018	2017	2016	2015	2014
Finland	505	482	462	441	394
North America	147	117	83	76	67
China	75	73	77	106	105
Other countries	45	32	21	23	21
Total	772	704	643	646	587
Effective, on average, persons	748	661	631	614	530

Pernament staff education	2018	2017	2016
Basic education	5 %	5 %	6 %
Vocational school	32 %	31 %	30%
College	18 %	19 %	22 %
University of Applied Science	31 %	31 %	32 %
University	13 %	14 %	11 %

Training and mentoring	2018	2017	2016
Training hours	22 227	24 577	24 050
Of which mentoring	4 013	4 974	6 295



Proportion of female employees of permanent staff	2018	2017	2016
Executive management	13 %	19 %	14 %
Management	8 %	7 %	5 %
Office	17 %	16 %	16 %
Employees	2 %	2 %	1 %
Total	11 %	10 %	10 %
Employment contract types	2018	2017	2016
Work time			
Full time	96 %	96 %	97 %
Part time	4 %	4 %	3 %
Contract			
Permanent	95 %	93 %	92 %
Temporary	5 %	7 %	8 %
Employee turnover ratio	2018	2017	2016
Incoming employees turnover	25,4 %	28,3 %	16,8 %
Outgoing employees turnover	12,0 %	16,9 %	18,0 %
Average employee turnover	18,7 %	22,6 %	17,4 %
Permanent staff age structure	2018	2017	2016
<30 years	20 %	19 %	19 %
31-40 years	26 %	25 %	27 %
41-50 years	24 %	25 %	23 %
51-60 years	24 %	25 %	26 %
> 60 years	5 %	6 %	6 %



WORK SAFETY			
LTIF	2018	2017	2016
Raute Finland	24,6	19,1	15,5
Raute total	23,7	23,3	28,1
Number of workplace injuries which lead to absence of at least one day / total work hours * 1000000			
LTIF≥3	2018	2017	2016
Raute Finland	16,8	14,3	14,2
Raute total	18,3	16,7	22,6

Number of workplace injuries which lead to absence of at least three days / total work hours * 1000000





Environment					
Energy*	2018	2017	2016	2015	2014
Total energy consumption, MWh	9 368	9 055	8 832	8 828	8 263
Fuels (Scope 1)	1 515	1 479	1 105	1 638	1 196
Electricity and district heat (Scope 2)	7 854	7 576	7 727	7 190	7 067
Energy consumption kWh/work hour	7,2	7,6	8,0	8,1	8,7
Emissions*	2018	2017	2016	2015	2014
Total emissions (Scope 1-2), tCO2e	2 475	2 006	1 953	1 890	1 611
Direct emissions (Scope 1), tCO2e	324	313	236	342	254
Indirect emissions from electricity and district					
heat(Scope 2), tCO2e	2 151	1 692	1 717	1 548	1 357
Carbon intensity tCO2e/MEUR	13,7	13,5	17,3	14,8	17,1
Waste, Raute Finland, tonnes	2018	2017	2016	2015	2014
Metal chip and scrap	458	545	713	509	429
Cardboad and paper	19	17	20	16	13
Wood waste	293	197	287	224	223
Other energy waste	51	40	24	46	29
Hazardous waste	53	47	52	52	36
Other waste	36	50	40	25	24
Total waste	909	896	1 136	871	754
Total waste without recycled metal	451	350	423	362	325
Waste intensity t/MEUR (parent company)	3,0	2,7	4,3	3,2	4,0
Water	2018	2017	2016	2015	2014
Water consumption, m3	8 543	8 214	13 230	16 889	17 283

^{*}Refers to GHG-Protocol Scope 1-2 energy consumption and respective emissions. Scope 1 emissions cover fuels used in own operations. Scope 2 covers electricity and district heat consumed in own operations. Does not include energy included in rental agreements or small rented offices.



Lahti, February 14, 2019

Erkki Pehu-Lehtonen
Chairman of the Board

Joni Bask
Laura Raitio

Pekka Suominen

Patrick von Essen



RAUTE CORPORATION
Rautetie 2
P.O.Box 69, 1FI-5551 Nastola
Tel. +358 3 829 11
Fax +358 3 829 3200
ir@raute.com